The United States of America

The Director of the United States Patent and Trademark Office

Has received an application for a patent for a new and useful invention. The title and description of the invention are enclosed. The requirements of law have been complied with, and it has been determined that a patent on the invention shall be granted under the law.

Therefore, this

United States Patent

Grants to the person(s) having title to this patent the right to exclude others from making, using, offering for sale, or selling the invention throughout the United States of America or importing the invention into the United States of America for the term set forth below, subject to the payment of maintenance fees as provided by law.

If this application was filed prior to June 8, 1995, the term of this patent is the longer of seventeen years from the date of grant of this patent or twenty years from the earliest effective U.S. filing date of the application, subject to any statutory extension.

If this application was filed on or after June 8, 1995, the term of this patent is twenty years from the U.S. filing date, subject to any statutory extension. If the application contains a specific reference to an earlier filed application or applications under 35 U.S.C. 120, 121 or 365(c), the term of the patent is twenty years from the date on which the earliest application was filed, subject to any statutory extensions.

Micholas P. Ebdici

Acting Director of the United States Patent and Trademark Office

Marcia d. Campbell-gones



(12) United States Patent Treece

(10) Patent No.:

US 6,196,311 B1

(45) Date of Patent:

Mar. 6, 2001

(54) UNIVERSAL CEMENTING PLUG

(75) Inventor: Harold O. Treece, Duncan, OK (US)

(73) Assignee: Halliburton Energy Services, Inc.,

Duncan, OK (US)

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35

U.S.C. 154(b) by 0 days.

(21)	Appl.	No.:	09/175,664
------	-------	------	------------

(22)	Filed:	Oct.	20.	1998

(51)	Int. Cl. ⁷ E21	D 2244
(52)	U.S. Cl.	B 33/16
(50)	T10	166/192

(56) References Cited

U.S. PATENT DOCUMENTS

3,605,896	9/1971	Perkins	
3,616,850	11/1971	Perkins	166/290
3,768,556	10/1973		166/155
3,768,562	10/1973		166/154
3,796,260		Baker	166/289
3,948,322	3/1974	bradiey	166/153
	4/1976	Daker	166/200
4,246,967	1/1981	Harris	166/291
4,246,968	1/1981		
4,624,312	11/1986	McMullin	166/334
4,836,279	6/1989	Freeman	166/155
4,858,687	8/1989	Watson et al	166/153
4,934,452	6/1990	Watson et al.	166/153
5,095,980	3/1992	Bradley	166/153
5,437,330	8/1995	Watson	166/192
5,533,570		Gambertoglio	166/289
5,722,491	7/1996	Streich et al	166/153
	3/1998	Sullaway et al	166/291
5,813,457	9/1998		166/153
EODI	TICN DA		.00.133

FOREIGN PATENT DOCUMENTS

0 371 576 A1 6/1990 (EP)

A LYLEN L DOCOMENTS
990 (EP).
(LI).
50 10*
48,10' 50,10"
36
32
40-10
4-12/11
28
42 30
46 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7
24,22
26,22
38

0 498 990 A1 0 697 496 A2 0 774 564 A2 0 869 257 A2	8/1992 (EP). 2/1996 (EP). 5/1997 (EP). 10/1998 (EP).	
2 663 678 A1	10/1998 (EP). 12/1991 (FR).	

OTHER PUBLICATIONS

Halliburton Services Sales & Service Catalog No. 44, pp. 26–30 and 48–52 (1990).

Primary Examiner—Christopher J. Novosad (74) Attorney, Agent, or Firm—Craig W. Roddy; Neal R. Kennedy

(57) ABSTRACT

A cementing plug having a universal construction and improved wiping and extended wear characteristics. The cementing plug has a plug subassembly with a body member and an elastomeric jacket on the body member. The body member defines a central opening therethrough with a shoulder therein. To configure the plug as a bottom cementing plug, a shearable insert is positioned on the shoulder, and to configure the plug as a top cementing plug, a nonshearable insert is positioned on the shoulder. The shearable insert is one of a plurality of such inserts designed to shear at correspondingly different shear pressures. In a first embodiment, the shearable insert is a substantially flat disk having a uniform thickness, and in a second embodiment, the shearable insert has an outer ring portion and a relatively thin inner domed portion. Thus, a bottom plug may be pumped down a well casing with cement and a top plug thereabove so that when the bottom plug lands at the bottom of the casing, the shearable insert will shear at the predetermined pressure. The jacket has one or more wiper cups which have a conical surface extending at an acute angle with respect to a longitudinal axis of the plug, thereby providing a substantially large contact area in the well casing to improve wiping efficiency and extend life.

51 Claims, 2 Drawing Sheets

